



OWNER'S MANUAL

RIGID INFLATABLE BOAT

MODEL: Eagle 8

236F.01

Design Category: B/C Directive 2013/53/EU

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DANGER LEVELS.

The manual contains warnings, identified as follows:



Denotes that an extreme intrinsic hazard exists which would result in high probability of death or irreparable injury if proper precautions are not taken.



Denotes that a hazard exists which can result in injury or death if proper precautions are not taken.



Denotes a reminder of safety practices or directs attention to unsafe practices which could result in personal injury or damage to the craft or components or to the environment.

INTRODUTIONS.

This owner's manual has been compiled to help you to operate your craft with safety and pleasure. It contains details of the craft; the equipment supplied or fitted, its systems and information on their operation. Please read it carefully, and familiarize yourself with the craft before using it.

This owner's manual is not a course on boating safety or seamanship. If this is your first craft, or if you are changing to a type of craft you are not familiar with, for your own comfort and safety, please ensure that you obtain handling and operating experience before "assuming command" of the craft. Your dealer or yacht club will be pleased to advise you of local sea schools, or competent instructors.

This owner's manual is not a detailed maintenance or trouble-shooting guide. In the case of difficulty, refer to the boat builder or his representative.

Always use trained and competent people for maintenance, fixing or modifications. Modifications that may affect the safety characteristics of the craft shall be assessed, executed and documented by competent people. The boat builder cannot be held responsible for modifications that he has not approved.

In some countries, a driving licence or authorization are required, or specific regulations are in force. Always maintain your craft properly and make allowance for the deterioration that will occur in time and as a result of heavy use or misuse of the craft.

Any craft, no matter how strong it may be, can be severely damaged if not used properly. This is not compatible with safe boating. Always adjust the speed and direction of the craft to sea conditions.

If your vessel is equipped with a liferaft, carefully read the operating instructions. On board the vessel there should be appropriate security equipment depending on the type of vessel, the features of its use and weather conditions. The crew should be familiar with the use of all equipment for ensuring safety and maneuvering in emergency situations.

A recommended list of security equipment is given below:

- life jackets
- anchor
- manual bailing device for removing water from the boat (bucket, hand pump)
- oars and boat hook
- day-and-night visual distress signal
- first aid kit
- waterproof flashlight

- set of local navigation charts
- whistle or non-electric horn
- mooring and towing ropes
- tool kit
- portable AM/FM radio or weather radio
- means of communication with emergency rescue services
- means of reboarding
- fire extinguisher

You must understand that it is your responsibility to keep safety equipment in proper condition.

PLEASE KEEP THIS OWNER'S MANUAL IN A SECURE PLACE, AND HAND IT OVER TO THE NEW OWNER WHEN YOU SELL THE CRAFT.

CE CERTIFICATION.

The CE marking indicates that the boat meets the requirements of the Recreational Craft Directive 2013/53/EU with design category, as marked on the builder's plate.

To use the boat for another purpose (commercial, professional or other), certification of the relevant authorities for these purposes is required.

Certifying Body:

HPi Verification Services (Ireland) Ltd.
Clonross
Dunshaughlin, Co. Meath,
A85 XN59 Ireland
EU Notified Body No. 2810
www.eucertification.com

Name of Manufacture:

BRIG Ltd. 88 Lozivska str. Dergachy 62303 317 Shevchenko str. Kharkiv 61033 UKRAINE www.brigboats.com

Explanations of design categories are given below:

Design Category A: This craft is designed to operate in winds that may exceed wind force 8 (Beaufort scale) and in significant wave heights of 4 m and above (see Note below), and is largely self-sufficient. Abnormal conditions such as hurricanes are excluded. Such conditions may be encountered on extended voyages, for example across oceans, or inshore when unsheltered from the wind and waves for several hundred nautical miles.

Design Category B: This craft is designed to operate in winds up to Beaufort force 8 and the associated wave heights (significant wave height up to 4 m, see Note below). Such conditions may be encountered on offshore voyages of sufficient length, or on coastal waters when unsheltered from the wind and waves for several dozens of nautical miles. These conditions may also be experienced on inland seas of sufficient size for the wave height to be generated.

Design Category C: This craft is designed to operate in winds up to Beaufort force 6 and the associated wave heights (significant wave height up to 2 m, see Note below). Such conditions may be encountered in exposed inland waters, in estuaries, and in coastal waters in moderate weather conditions.

Design Category D: This craft is designed to operate in winds up to Beaufort force 4 and the associated wave heights (occasional maximum waves of 0,5 m height). Such conditions may be encountered in sheltered inland waters, and in coastal waters in fine weather.

NOTE: The *significant wave height* is the mean height of the highest one-third of the waves, which approximately corresponds to the wave height estimated by an experienced observer. Some waves will be double this height.

BEAUFORT Wind Scale and Corresponding State of the Sea

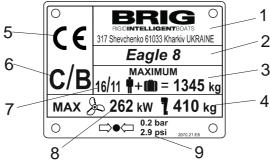
Beaufort Number	Denomination	Wind speed in Knots	Wind speed in m/sec	State of the sea	Significant wave height in meters
0	Calm	<1	0-0.2	Calm	0
1	Light Air	1-3	0.3-1.5	Calm	0
2	Light Breeze	4-6	1.6-3.3	Almost calm	0.2
3	Gentle Breeze	7-10	3.4-5.4	Almost calm	0.2
4	Moderate Breeze	11-16	5.5-7.9	Small waves	0.5
5	Strong Breeze	17-21	8.0-10.7	Large waves	1.25
6	Fresh Wind	22-27	10.8-13.8	Large waves	2.0
7	Strong Wind	28-33	13.9-17.1	Very large waves	2.5
8	Gale	34-40	17.2-20.7	Rough sea	4
9	Strong Gale	41-47	20.8-24.4	Very rough sea	6
10	Storm	48-55	24.5-28.4	Heavy	9
11	Violent Storm	56-63	28.5-32.6	Very heavy	14
12	Hurricane	64 and over	32 and over	Stormy	14 and over

IDENTIFICATION PLATES.

A CAUTION

It is fundamental for the plates to be aboard the boat, since they are only form of recognition and identification. Without them the boat does not comply with the legislation in effect. The plates must never be removed. Any tampering or removal not authorised by the manufacturer is the full responsibility of the owner.

Builder's plate. Installed on the hull of the boat near the stern seat.



- 1 Manufacturer's name and contact address of the manufacturer
- 2 Model name
- 3 Maximum recommended load (including mass of the persons and cargo onboard, but excluding mass of the max motor(s), the mass of the contents of fixed fuel and water tanks when full)
- 4 Maximum mass of the outboard including controls and batteries
- 5 CE mark
- 6 Design Categories according to Directive 2013/53/EU
- 7 Maximum number of persons (75 kg each) for C or B Design Categories
- 8 Maximum outboard power rating (in kW)
- 9 Nominal pressure for each inflatable buoyancy chambers

Builder's plate for the American market only.



- 1 Maximum number of persons and their total weight based on 165 lbs each
- 2 Maximum load capacity (total weight on board including persons, engine(s), gear), when the fuel and water tanks are full
- 3 Maximum engine(s) power
- 4 Model name
- 5 Nominal pressure for each inflatable buoyancy chambers

Plate with identification number. Installed on the hull of the boat, on the transom side, starboard side.

UA-QRK12345A021

- «UA» manufacturer country code
- «QRK» Manufacturer Identification Code (MIC)
- «12345» boat serial number
- «A021» boat production date

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TECHNICAL SPECIFICATIONS.

Model name	Eagle 8
Design Categories according to Directive 2013/53/EU	B or C
Length (without engine)	7.98 m
Beam	2.90 m
Height (without / with T-Top)	2.20 / 2.78 m
Inflatable tube diameter, max.	0.58 m
Cockpit dimensions (length X width)	6.0 x 1.70 m
Deadrise on transom / in middle section	20° / 22°
Transom height	630 mm
Number of separate inflatable buoyancy chambers	5
Nominal pressure for each inflatable buoyancy chambers	0.2 bar (2.9psi)
Maximum number of persons (75kg each) B/C design category	11 / 16
Engine:	
Recommended engine power	300HP (224kW)
Maximum engine power	350HP (262kW)
Maximum engine weight (including controls and batteries)	410 kg
Engine shaft length (inches)	Extra long / 25"
Weight parameters:	
Weight of empty boat (with steering console, with seats, without engine, without fuel)	1140 kg
Weight of boat with max equipment from manufacturer without engine	1260 kg
Displacement in Light Craft Condition (LCC)	1635 kg
Maximum total load (ML) (total weight of the liquids in tanks, weight of the persons and cargo onboard)	1695 kg
Maximum recommended load (including mass of the persons and cargo onboard, but excluding mass of the max motor, the mass of the contents of fixed fuel, water tanks when full) (builder's plate)	1345 kg
Loaded displacement mass (LDC)	3330 kg

Weight sheet (kg).

Empty boat :	1140
Basic equipment envisaged in the standard version by the manufacturer:	60
Mass of the maximum outboard engine recommended by the builders:	410
Security equipment: fire fitting equipment, security material (without life raft), warning signals, flags, radio VHP mobile phone.	25
Displacement in Light Craft Condition: LCC =	1635
Total mass of persons (B/C Design Category), 75 kg per body:	825 / 1200
Consumables (fuel) at the maximal tank capacity:	260
Consumables (fresh water, waste water) at the maximal tanks capacity:	90
Additional equipment and load if applicable (B/C Design Category):	380 / 5
Optional equipment (T-Top):	60
Life rafts :	80
Maximum total load: ML =	1695

Loaded displacement mass: LDC = LCC + ML

<u> </u>	
LDC =	3330

All indicated dimension have a tolerance of ±3%, the indicated weight parameters have a tolerance of ±5%.



When loading the boat, never exceed the maximum recommended load. Always load the boat carefully and distribute loads appropriately to maintain design trim (approximately level). Avoid placing heavy weights high up.

A CAUTION

You must be sure that you clearly and unambiguously understand the meaning of all parameters of the boat. Contact your BRIG dealer for clarification.

MAIN DIMENSIONS.

The dimensions of the Eagle 8 comply with the data specified in the Fig.1.

All dimension measurements indicated have a tolerance of ±3%.

The length of the boat with the motor is shown conditionally. It can vary depending on the angle of the motor deflection.



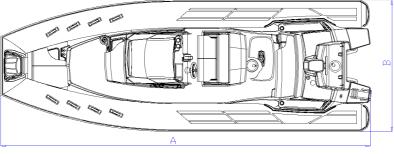
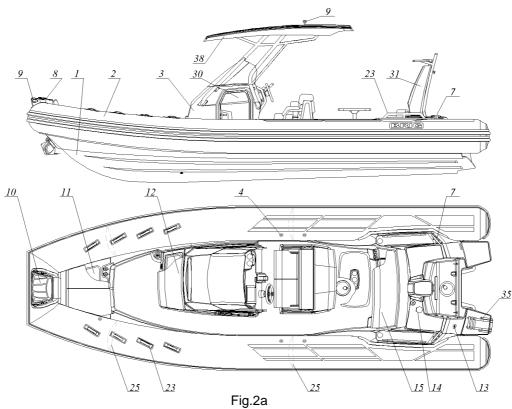


Fig.1

BOAT GENERAL VIEW.

On the Fig.2a(2b) you can see the maximum installed equipment for the *Eagle 8*, which may differ from the configuration of your boat.



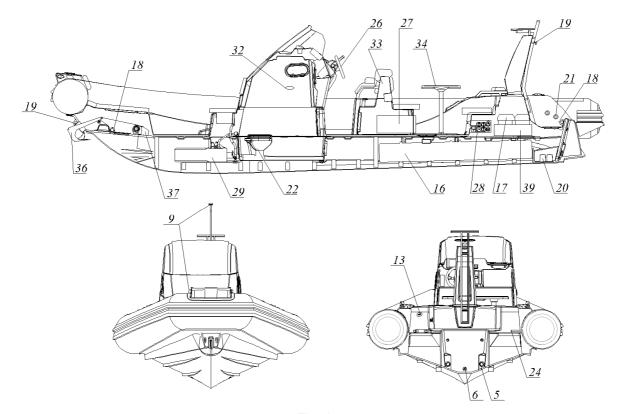


Fig.2b

1- rigid hull 14- shower 27- fridge 28- battery isolation switches panel 2- buoyancy tube 15- stern seat 3- steering console 16- fuel tank 29- waste water tank 4- inflate valves 17- battery box 30- cabin door 5- drain valves 18- lifting eyes 31- stern mast with towing ring 6- drain bilge plug 19- towing eyes 32- electrical horn 7- stern mooring cleats 20- bilge pumps 33- helm seat 8- bow mooring cleats 21- outlet for remote control 34- foldable table 35- rear platforms with ladder 9- navigation lights 22- toilet 10- bow step plate 23- handles 36- anchor

11- bow locker with cushion 24- HIN-code plate 37- electrical windlass 12- seat with cushion / locker/ ice bag 25- buoyancy tube partitions 38- T-Top

13- fuel filler neck 26- steering pump/wheel 39- fresh water tank / shower

CREW LIMIT.

The number of persons ondoard is limited. The maximum possible number of persons is indicated in the technical data and on the builder's plate. Always check that the each person onboard are sitting in the designated seating area. On the picture (Fig.3a) you can see the recommended location of the crew in the boat for Design Categy B. All persons should always use the handholds to avoid falling overboard. On Fig.3a you can see the location of the handholds for each crew member.

If your boat is equipped with a SunTop (Fig.3a), persons "G" and "H" can use it as a handhold. The SunTop should be folded and fixed while the boat is moving. If your boat is not equipped with a SunTop, persons "G" and "H" should use seat edge as a handhold.

Folding table can not be used as a handhold. The table should be folded while the boat is moving. For the safe placement of persons "A", "B", "C", "D" SunDeck must be folded while the boat is in moving. The buoyancy tube cannot be used as a seat for Design Category B.

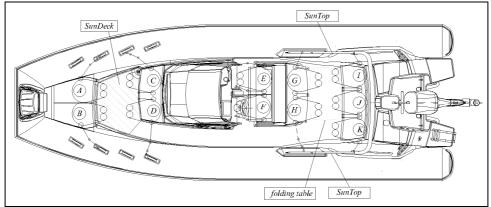


Fig.3a. Crew limit for Design Category B

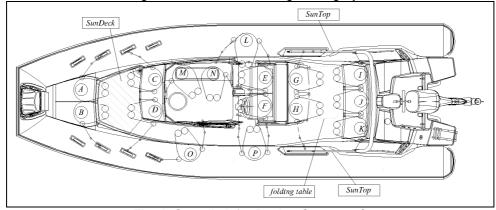


Fig.3b.Crew limit for Design Category C

On the picture (Fig.3b) you can see the recommended location of the crew in the boat for Design Categy C.

All persons should always use the handholds to avoid falling overboard. On Fig.D3b you can see the location of the handholds for each crew member.

If your boat is equipped with a SunTop, persons "G" and "H" can use it as a handhold. The SunTop should be folded and fixed while the boat is moving. If your boat is not equipped with a SunTop, persons "G" and "H" should use seat edge as a handhold.

Folding table can not be used as a handhold. The table should be folded while the boat is moving.

For the safe placement of persons "A", "B", "C", "D" SunDeck must be folded while the boat is in moving.

Persons "M" and "N" can be placed in the cabin even if the toilet is installed.

Persons "L", "P", "O" can be placed on the buoyancy tube in designated seating area. Persons on the tube should always use two handholds at the same time so as not to fall overboard.

If your boat is equipped with a T-Top, persons can use its frame as a handrail.

A WARNING

KEEP FOLDED WHEN UNDER WAY. The table, sun deck, sun top must be folded when under way.

A WARNING

KEEP LOCKED WHEN UNDER WAY. Before using the seats check the reliability of closing the locks of the seats.

Unclosed locks can result in personal injury and / or damage to the seats.

WARNING

Never exceed the crew limit. Always check the correct and safe accommodation of persons onboard.

A WARNING

Reduce speed when persons are sitting on the buoyancy tube.

A WARNING

Periodically check the handholds. There should be no damage on the handholds and their fixation.

Defective handholds can cause injury.

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BUOYANCY TUBE.

The buoyancy tube is made of HYPALON (Du Pont registered trademark) coated fabrics.

The buoyancy tube of the boat has of five independent airtight compartments. Each compartment has an inflation valve. You can see the valve design on the Fig.4.

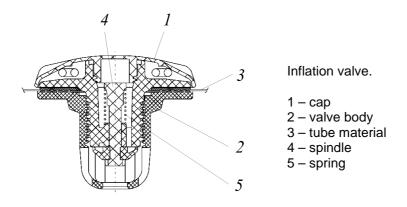


Fig.4

INFLATION / DEFLATION OF THE BUOYANCY TUBE.

Before inflation it's necessary to set all valves in operating condition. For it open the valve cap (1) (Fig.4), press spindle (4) (Fig.4) with your finger and rotate it clockwise until the spindle will be fixed in upper position.

Use the supplied pump to inflate the tube. Inflate the tube step by step as shown in Fig. 4a.

Step 1. First fill the two rear compartments to a pressure of 0.1bar (1.45 psi). This is necessary for the partitions (2) (Fig.4a) to take the correct position inside the tube.

- Step 2. Then fill the two middle compartments to a pressure of 0.1bar (1.45 psi).
- **Step 3.** Then fill the front compartment to a nominal pressure of 0.2 bar (2.9 psi).

Step 4. Fill the two middle compartments to a nominal pressure of 0.2 bar (2.9 psi).

Step 5. Fill the two rear compartments to a nominal pressure of 0.2 bar (2.9 psi).

Check the air pressure in the front compartment. The pressure should be 0.2 bar (2.9 psi). Inflate / deflate if needed. After completing the filling, close the Inflation valves with caps (1) (Fig. 4).

To deflate tube compartment, open the valve cap, press down on spindle (4) (Fig. 4) with your finger and turn it counterclockwise until the spindle locks in the down position.

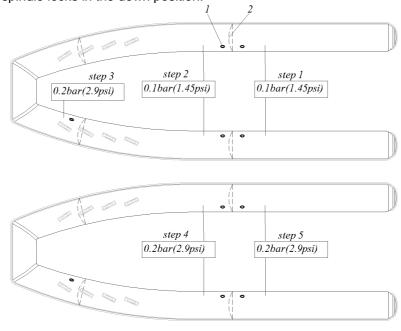


Fig.4a 1 - Inflation valve, 2 - partition

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Do not use compressors and / or other types of equipment not approved for inflating the boat tube.

A WARNING

The rated pressure value is 0.2 bar (2.9 psi).

Check your tube pressure before each navigation and periodically throughout the day. Note that when the tube is heated by sunlight, the pressure can increase significantly. If the tube pressure more than nominal, deflate the tube slightly.

Boat exploitation with pressure more / less than nominal may damage the tube.

A CAUTION

We recommend installing additional overpressure valves on each tube compartment.

WARNING

Be careful when mooring or navigating near rocky shores.

Tube can be damaged with sharp objects.

Always have on board the means for repairing the punctures and small cuts of the tube.

SERVICING.

The buoyancy tube needs minimal maintenance.

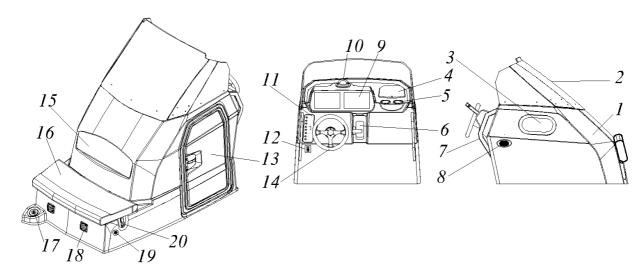
Regularly inspect the tube for damage, abrasions, scoring. If such is found, immediately repair the damage with the help of qualified specialists.

Avoid spilling gasoline, oil, chlorine-based detergents, solvent cleaners and other aggressive fluids on the tube and inflation valves. If this happens, immediately rinse the tube with clean water using a soft sponge.

Do not allow dirt or marine growths on the tube. Wash the tube with clean water or use only certified detergents.

STEERING CONSOLE.

You can see the main components of the steering console in Fig.5



- 1- console body
- 2- windscreen
- 3- portlight
- 4- glove box with 12V socket and USB
- 5- glass holders
- 6- engine remote control
- 7- handrail

- Fig.5
- 8- electric horn
- 9- black acrylic dashboard
- 10- compass
- 11- panel with switches
- 12- windlass control switch
- 13- cabin door
- 14- steering wheel

- 15- soft backrest
- 16- soft seat with locker / ice bag
- 17- outlet for emptying wastewater tank
- 18- ventilation hole
- 19- inlet ventilation of the waste water tank
- 20- seat lock

SERVICING.

The steering console needs minimal maintenance.

Regularly inspect the console body and windscreen for damage, abrasions, scoring. If such is found, immediately repair the damage with the help of qualified specialists.

Avoid spilling gasoline, oil, chlorine-based detergents, solvent cleaners and other aggressive fluids on the windscreen. If this happens, immediately rinse the windscreen with clean water using a soft sponge.

The windshield is made of acrylic plastic. Wash the windscreen with clean water or use only certified detergents.

The cabin door lock requires periodic maintenance and lubrication. Contact your BRIG dealer at least once a year to inspect and check door lock. Contact your BRIG dealer at least once a year to inspect and check door lock.

The bolts securing the console to the boat hull require periodic maintenance. Contact your BRIG dealer at least once a year for inspection.



Chips and / or cracked windscreen can cause injuries.



A clean windscreen gives you good field of vision from the helm position.



KEEP CLOSED WHEN UNDER WAY. Always lock the front hatch and cabin door when the boat is in motion.

An open hatch and cabin door can cause injury.

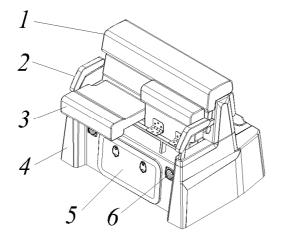


Contact your BRIG dealer at least once a year for periodic inspection.

HELM SEAT and CUSHIONS.

You can see the main components of the helm seat in Fig.6

The front seats (Fig.6 (3)) can be used in two positions: as a seat and as a bolster.



3 5

Fig.6

- 1- backrest
- 2- armrest
- 3- front seats / bolster
- 4- seat body
- 5- hatch

- 6- ventilation hole of the inner seat compartment
- 7- rear backrest
- 8- rear seat
- 9- fridge

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SERVICING.

Seat body is made from fiberglass.

Regularly inspect the seat body and handholds for damage, abrasions, scoring. If such is found, repair the damage with the help of qualified specialists.

Avoid spilling gasoline, oil, chlorine-based detergents, solvent cleaners and other aggressive fluids on the seat body. In this case, immediately rinse the surface with clean water or use only certified detergents using a soft sponge.

Your boat's seat upholstery is made of marine quality coated fabrics collection *SILVERTEX*®. Manufacturer - *SPRADLING*® company. You can find more information on the maintenance and care of this fabric on the manufacturer's website.

▲ CAUTION

Cover seat with cover when not in use.

Allow adequate venting when using a cover, to avoid trapping moisture and reduce the effect of UV, which can damage the surfaces of the seat (upholstery, inner foam of the cushions, gelcoat) over time. Refrain from stowing wet towels, all weather gear, swimsuits, etc. on the seat.

Cabinets and lockers should be opened, if possible, to aid in air circulation.

To avoid premature aging use only approved cleaners or a cleaner that is water based. Do not use chlorine cleaners. Their negative effects can develop over time. ALWAYS CHECK ANY CLEANER BEFORE USING.

Most stains can be removed if caught early, and cleaned with a soft bristle brush and a cleaner like Dawn dish soap. Create lather and lightly scrub with the brush.



- KEEP CLOSED WHEN UNDER WAY. Always lock the hatch and fridge when the boat is in motion. An open hatch and fridge can cause injury.
- Do not dispose bulky objects in front of the venting holes.
- Never block the ventilation openings. This will lead to the formation of mold and mildew. Insufficient ventilation can damage the fridge.

FUEL SYSTEM.

You can see the main components of the fuel system in Fig.7

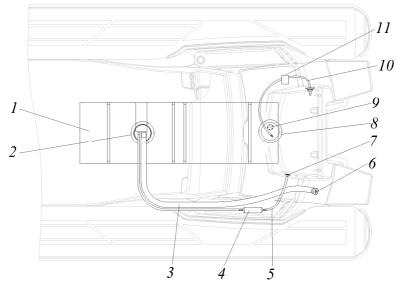


Fig.7

- 1 built-in fuel tank 340L (89gal)
- 2 inspection hatch (on the deck)
- 3 refueling hose with inner Ø38mm (1 1/2")
- 4 carbon canister
- 5 fuel tank venting hose with inner Ø16mm (5/8")
- 6 outer neck for fuel fill

- 7 branch pipe of the fuel tank ventilation
- 8 inspection hatch (in the rear compartment)
- 9 fuel level sensor (length 230mm (9"))
- 10 fuel feed hose with inner Ø9.5mm (3/8") (from fuel tank to outboard engine)
- 11 fuel filter

Refer to your engine manufacturer's operation manual for information regarding fuel information for your engine model. As an option contact your engine manufacturer's hot line or text on web with fuel related questions. Also, additional fuel system information may be as close as your BRIG dealer.

There is a carbon canister in-line with the vent hose which functions much like the one in an automobile by filtering gas fumes. While the tank is filled, air displaced by the incoming fuel is vented through the fuel system carbon canister. Periodically check this vent screen for debris and insect activity.

The carbon canister rarely needs to be replaced and is not a serviceable item. The carbon canister has a limited lifespan. The decision to replace it is made by specialists during periodic checks of the fuel system of your boat.

The fuel fill fitting is labeled "gas" and in addition displays the international symbol. When fueling the boat keep the fill nozzle in contact with the outer neck since it decreases effects of static electricity. Always use the recommended fuel octane rating as specified in your engine owner's manual.

A seasoned skipper will hear a distinct sound as the tank nears the "top out".

In hot weather, gasoline in the fuel tank may expand and escape through the vent line.

Therefore, never fill the fuel tank to 100% of its capacity. We recommend filling the tank with a maximum of 300 liters (80gal).

Be sure to tighten the fuel fill cap to prevent water and debris from entering the fill system.

Fuel filter is function to remove moisture and impurities from the fuel supply before traveling through the engine fuel system. It should be serviced periodically per the engine manufacturer's instructions. It is a good idea to keep extra fuel filters on board along with a strap style filter wrench, catch container and clean rags for emergencies. Never use automotive style fuel filters on your boat. Dispose of all fuel residue materials in an environmentally safe fashion. These filters are available on-line, through marinas, retail marine outlets, or can be ordered via your closest BRIG dealer.

Do not store auxiliary portable fuel tanks on board the vessel since these portable tanks can emit vapors into the atmosphere through their vent.



DO NOT OVERFILL THE FUEL TANK. THIS HELPS AVOID ANY OVERBOARD SPILLS WHICH MAY HARM THE ENVIRONMENT

A WARNING

AVOID SERIOUS INJURY OR DEATHFROM FIRE OR EXPLOSION RESULTING FROM LEAKING FUEL.

Always check the tightness of the fuel system.

There should be no fuel leaks on all components of the fuel system.

A WARNING

Do not modify the fuel system yourself.

Any modifications, repairs, and routine maintenance of the fuel system may only be performed by authorized representatives.

A WARNING

Avoid any fuel spillage on the boat or in the sea.

A WARNING

Do not smoke when refueling.

Stop the engine and switch off any electric equipments before refueling.

A WARNING

Do not dispose bulky objects in front of the venting grids. Do not obstruct venting grids at any time.

Never locate heavy objects on the venting hoses. Insufficient ventilation of the fuel tank compartment can lead to the accumulation of gasoline vapors.

A WARNING

Note that due to a possible fire or explosion danger never store flammable liquids and/or portable fuel tanks in any storage compartment aboard the vessel.

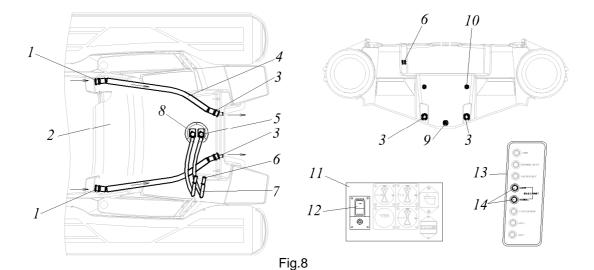
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DRAIN SYSTEM.

You can see the main components of the drain system in Fig.8.

The drain system, located inside the rear compartment, consists of two independent systems:

- cockpit drain system (Pos. 1,3,4,10);
- bilge drain system (Pos. 5,6,7,9).



- 1- cockpit drain sockets
- 2- stern seat
- 3- stern drain sockets with flexible diaphragm
- 4- drain hoses (inner Ø51mm (2"))
- 5- bilge pump 1 and bilge pump 2
- 6- bilge pumps outlet branch pipes
- 7- drain hoses of bilge pumps (inner Ø30mm (1 3/16"))
- 8- inspection hatch
- 9- drain plug

- 10- drain pipe
- 11- main switch panel
- 12- bilge pump $\dot{2}$ control switch
- 13- console switch panel
- 14- bilge pump 1 control switches

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How to operate with bilge pumps:

- 1. The control switches (14) of the bilge pump 1 are located on the console switch panel (13).
- 2. On the console switch panel select the operating mode of the bilge pump 1 "Auto" or "Manual".
- 3. The bilge pump 1 will not be active if the battery switches on the panel (11) are turned OFF.
- 4. Open the rear hatch (2).
- 5. On the main switch panel (11) to the left of you, locate the bilge pump 2 control switch (12).
- 6. Select the desired operating mode "Auto" or "Manual".
- 7. The bilge pump 2 will be in the active position, even if all the battery switches on this panel are turned OFF.

A CAUTION

Running pumps without water for extended periods can lead to premature wear or damage.

A CAUTION

The drain plug (Pos.9) should ONLY be open when the boat is stored out of water. The drain plug (Pos.9) must be tightly closed when the boat is in the water

SERVICING.

Cockpit drain system.

To inspect the system, open the rear hatch (2). Open inspection hatch (8).

Inspect hoses (4), cockpit drain sockets (1) and stern drain sockets with flexible diaphragm (3). There should be no damage, cracks, scuffs, water leakage into the boat's hold. Clean up debris and dirt if necessary.

Check the operation of the flexible diaphragm in the stern drain sockets(3) periodically. Clean it from dirt, algae, build-up if necessary. The diaphragm has a limited life and may lose its flexibility. Contact your BRIG dealer for a replacement.

Bilge drain system.

To inspect the system, open inspection hatch (8).

Inspect hoses (7), outlet branch pipes (6) and bilge pumps (5). There should be no damage, cracks, scuffs.

Periodically check for bilge debris around the grates of both the bilge pumps.

Clean up debris and dirt if necessary. Periodically you may need to disassemble the bilge pump from the grate in order to clean or access the inner mechanisms. To remove the bilge pump, utilize the quick disconnect tabs on either side of the bilge pump, squeezing them like a backpack clip while pulling up on the pump.

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Before each use of the boat, check that the bilge pumps are working.

To do this, switch the *BILGE PUMP 1* to "Manual" mode. You should hear the characteristic pump sound. Turn off the *BILGE PUMP 1*. Switch the *BILGE PUMP 2* to "Manual" mode. You should hear the characteristic pump sound.

Recommendation: the bilge pumps operation mode "Auto" must be switched ON at all times while boat in motion.

A WARNING

Faulty drain system may cause flooding of the boat.

A WARNING

Always check the tightness of the drain system.

Do not allow any damage to the hoses.

There should be no leakage of water into the hold of the hull of the boat.

WARNING

Never locate heavy objects on the drain hoses. It will be cause of bucking, distortions and damages.

A WARNING

Do not obstruct cockpit drain sockets at any time.

Do not dispose bulky objects in front of the cockpit drain sockets.

A WARNING

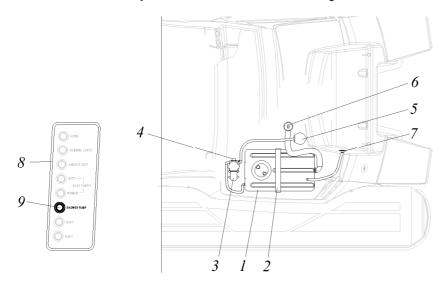
Always keep the manual device for removing water from the boat (bucket, hand pump) in an easily accessible place.

A CAUTION

Leaving the boat for a long time with the bilge pumps ON ("Auto" mode) can discharge the battery.

FRESH WATER SYSTEM (SHOWER).

You can see the main components of the fresh water system in Fig.9. The water in the fresh water system is not intended for drinking.



- 1- water tank 43L (11 gal)
- 2- tank fixing bracket
- 3- shower pump
- 4- water purification filter
- 5- shower handset with push button control and shower hose
- 6- neck for water fill
- 7- nozzle and hose for ventilation of the water tank
- 8- console switch panel
- 9- fresh water pump control switch
- "SHOWER PUMP".

Fig.9

How to operate with fresh water system:

1. Open the filler neck (6). The filler neck is labeled "Water". Fill the tank with fresh water (43L (11 gal). The water tank does not have a level sensor. The tank is completely full if water flows out of the ventilation nozzle (7) of the water tank.

Close the filler neck tightly.

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- 2.On the console switch panel (8) find switch of the (9) "SHOWER PUMP". The backlight of the switch indicates the activation of the selected mode "ON". NEVER ACTIVATE THE PUMP WHEN THERE IS NO WATER IN THE WATER TANK. DAMAGE MAY OCCUR.
- 3. Wait a few seconds for the pump to build up water pressure in the system. You can hear the characteristic pump sound. The pump works in automatic mode. It will turn on periodically to maintain pressure in the system.
- 4.Open container with a shower (5). Take the shower handset and press the button on it. Water will flow as long as you hold down the button.
- 5. Put the shower handset back in the container after use.
- 6. On the console switch panel (8) turn off the switch (9) "SHOWER PUMP". When the switch is not lit, the water pump is switched off.

SERVICING.

To inspect the system, open stern seat.

Inspect hoses and shower pump (3). Inspect the water tank and its fixing bracket (2). There should be no damage, cracks, scuffs.

Wash (or replace) the filter (4) if necessary.

There should be no water leakage from the fresh water system. If the system is not tight, the pump will run continuously trying to build up pressure.

Flush the system thoroughly periodically with fresh water to avoid mold and odor.

A CAUTION

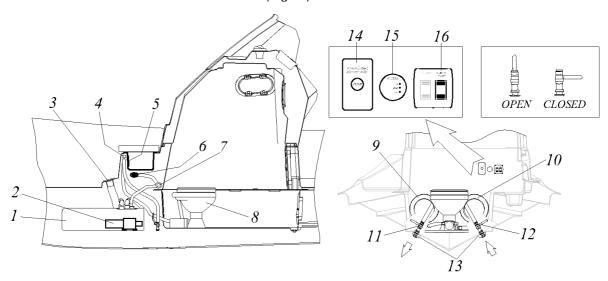
Water on freezing can damage the fresh water system.

Water from the tank and hoses must be removed if there is a risk of freezing.



ELECTRIC TOILET.

Your boat has an electric toilet with a wastewater tank (Fig.10)



1- wastewater tank 54L

2- self-priming macerator (43 l/min) (emptying the wastewater tank overboard)

3- outlet for emptying wastewater tank

4- vented loop with valve

5- inspection hatch (on the locker under the seat)

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Fig.10

6- inlet ventilation of the wastewater tank

7-active carbon filter

8-toilet with built-in electric pump

9- inspection hatch

10- inspection hatch

11- ball faucet 2 for wastewater discharge (3/4")

12- ball faucet 1 for water intake (1/2")

13- scoop strainer

14- toilet control panel

15- wastewater tank fill level indicator

16- macerator switch (emptying the wastewater tank overboard)

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How to use the toilet.

Toilet will only be active when the battery isolation switches (Fig.2b, pos.28) are ON.

The toilet uses seawater. Do not use the toilet when the boat is out of water. Or the water under the boat contains a lot of algae and plants.

Make sure that the wastewater level indicator on the toilet control panel (15) does not show "Full".

Before using the toilet, please open hatch (10, Fig.10)) inside the cabin, open "faucet 1" (12) for water intake. The "faucet 2" (11) must be closed. For wash off the toilet, please use the toilet control panel (14) press the button "PUSH". A built-in pump will remove waste into the wastewater tank and flush the toilet with seawater. Although the built-in pump has a chopper, do not throw any objects into the toilet. This can clog the toilet.

After using the toilet, please close "faucet 1" (12).

A WARNING

KEEP CLOSED WHEN UNDER WAY. The faucet 1 (12) and faucet 2 (11) must be closed while the boat is in motion. Sea water can fill the toilet if the faucet 1 (12) is open while the boat is in motion. Sea water can fill the wastewater tank if the faucet 2 (11) is open while the boat is in motion.

Emptying the wastewater tank.

When waste-water level gauge on the toilet control panel (15) shows "Full" - it is time to clear wastewater tank. You may emptying waste tank using outlet (3) on the deck. The neck (3) is labeled "WASTE". Open the cap on the neck, connect the hose from the cleaning station. Close the cap tightly after emptying. The level gauge on the toilet control panel (15) must shows "Lo".

If your boat is in the place where is not forbidden to drain off wastewater you may emptying waste tank in the sea. To do this, open hatch (9) inside the cabin, open "faucet 2" (11). Outlet (3) for cleaning wastewater tank must be closed. Push the button "WASTE PUMP" (16). The self-priming macerator (2) will begin to empty the wastewater tank overboard through the faucet 2 (11).

When waste tank is empty, switch off the button "WASTE PUMP" (16) and close "faucet 2" (11).

The level gauge on the toilet control panel (15) must shows "Lo".



Do not discharge waste water overboard if prohibited.

A CAUTION

We recommend rinsing the wastewater tank with clean water with the addition of cleaning agents after each emptying of the tank.

SERVICING.

- 1.To inspect and service the wastewater system open inspection hatches (5), (9), (10), remove locker under the seat.
- 2.Flush the toilet with clean water with cleaning agent. To do this, pour cleaning agent into the toilet and press button (14). Turn off the battery isolation switches (Fig.2b, pos.28).
- 3.Inspect hoses, macerator, faucets, toilet. Inspect the wastewater tank. There should be no damage, cracks, scuffs. There should be no water leakage from the wastewater system.
- 4.Open/close the faucets (11), (12) several times to check their functionality.
- 5.Inspect the inlet ventilation (6). There should be no damage, dents, cracks. Clean it from dirt and algae if necessary. 6.Inspect the scoop strainer (13) on the lower boat hull. There should be no damage, dents, cracks on the scoop strainer and the boat hull around. Clean the scoop strainer from dirt, algae if necessary.
- 7. The active carbon filter (7) prevents unpleasant odors from escaping from the wastewater tank. The filter works as an adsorbent and has a limited life. Replace it if necessary. To do this, contact your BRIG dealer.



Water on freezing can damage the wastewater system.

Water from the tank and hoses must be removed if there is a risk of freezing

FRIDGE.

Your boat is equipped with an electric fridge ISOTHERM DR30 (or similar) (Fig.11) which installed in the helm seat. Before using the fridge, carefully study the owner's manual of your fridge (included in the boat package).

A CAUTION

The owner's manual of your fridge should be kept for future reference.

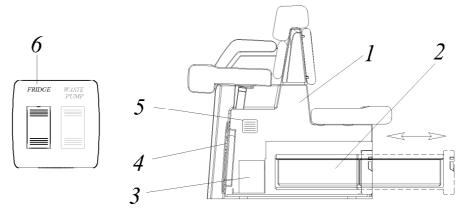


Fig.11

- 1- helm seat
- 2- electric fridge
- 3- compressor block
- 4- inspection hatch5- ventilation holes
- 6- fridge switch (in the console cabin)

We recommend using a separate battery to power the fridge. The fridge can discharge your battery. To power the fridge, turn ON the appropriate switch (marked as «HOUSE») on the panel with battery isolation switches (Fig.2b, (28)). Turn ON the switch (Fig.11, (6)) located in the console cabin.

Recommendations for use and maintenance.

Fridge is equipped with closed cooling systems, which do not require maintenance or refrigerant refills. In the winter, the fridge must be stored inside the boat, but the compressor will not work at temperatures near or below 0°C.

Seasonal maintenance is limited to the cleaning of the condensing unit behind the fridge. Open the hatch (4) for access. In particular, it is necessary to brush/vacuum out all the dust that has accumulated due to the fan.

This can be done using a soft brush and a vacuum cleaner. It is important to keep the inside of the refrigerator clean by washing it with warm water and mild soap and by drying any water/condensation that may be encountered. In order to prevent damage to the electrical/mechanical components and/or the formation of mould, when shutting off the refrigerator for extended periods of time it is necessary to wait for the unit to defrost completely and to eliminate any condensation that may have formed inside.

- Ensuring adequate ventilation for the compressor and the condensing unit will significantly reduce power consumption.
- Never obstruct the refrigerator's ventilation holes (5).
- The electrical system must be kept in good condition. Inspect the battery and check the charge levels regularly.
- Keep the inside of the refrigerator clean and dry.
- The fridge has been designed with a product lock protection in the event of low battery voltage. In the event of a compressor block, follow the instructions in the fridge manual and/or contact specialized technicians or your BRIG dealer.
- The compressor can operate up to an angle of 30°, while greater angles can cause permanent damage to the compressor.



Find more service information in the included owner's manual of your fridge.



Before using the fridge, carefully study the owner's manual of your fridge.



In the event of a breakdown or incorrect operation of your fridge, contact the specialists or your BRIG dealer.

TOWING.

Boat towing.

There is U-bolt in the bow ((1) Fig.12) of your boat for towing. On some boat modifications, two U-bolts can be installed. Use both U-bolts at the same time to tow your boat. The towing rope (2) must have a hook (3) to quickly disconnect your boat from the tugboat. This rope is not supplied by the manufacturer. You must purchase it yourself from BRIG dealers. U-bolt for towing is designed for a maximum horizontal load of 23kN.

The breaking strength of rope shall in general not exceed 80 % of the breaking strength of the respective strong point.

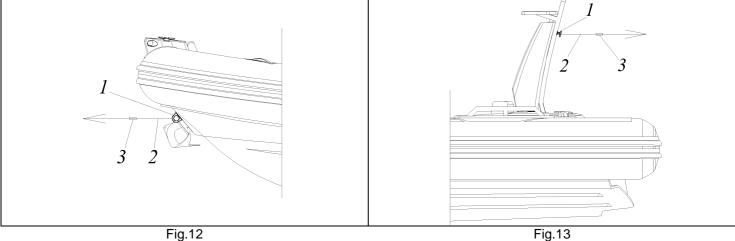


Fig.12

- 1- U-bolts
- 2- towing rope
- 3- quickly disconnecting hook

- 1- water-ski towing ring
- 2- water-ski towing rope
- 3- quickly disconnecting hook

Water-ski towing.

Water-ski towing ring is installed on the stern mast of your boat. The ring is designed as hook for water-ski towing rope (Fig.13).

A WARNING

WATER-SKI TOWING REQUIRES SPECIAL SKILLS AND ABILITIES. BE SURE THAT YOU HAVE SUCH EXPERIENCE BEFORE WATER-SKI TOWING.

A WARNING

WATER-SKI TOWING.

THE LOAD SHOULD NOT EXCEED 400 POUNDS (180 KG).

OVERLOADING THE SPRING-LOCKING RING MAY CAUSE INJURY AND/OR EQUIPMENT DAMAGE. DO NOT PULL MORE THAN ONE PERSON AT A TIME.

USE WATER-SKI TOWING RING ONLY FOR KNEEBOARDING, WATER SKIING, WAKEBOARDING OR WAKE SURFING.

WATER-SKI TOWING RING WAS NOT DESIGNED AND SHALL NOT BE USED FOR TUBING, TOWING OF BOATS, PERSONAL WATERCRAFTS, FLOATING DOCKS OR ANY OTHER TYPE OF FLOATING VESSEL OR CRAFT. THIS WATER-SKI TOWING RING SHALL NOT BE USED FOR PULLING PARASAILING OR ANY OTHER EQUIPMENT NOT APPROVED.

THIS WATER-SKI TOWING RING SHALL NOT BE USED TO PULL INFLATABLE WATER SPORTS TOYS OF ANY KIND.

NEVER LET PASSENGERS TO STAY NEAR THE ROPE ATTACHMENT POINT WHILE PULLING APPROVED WATER SPORTS ACTIVITIES.

WARNING

- 1. To tow a skier or wake-boarder, use only certified and verified towing rope.
- 2. Do not use for towing any structural elements of the boat that are not designed for this.
- 3. Always check the U-bolts, towing ring and their attachment points for damage. There should be no cracks or other damage.

MOORING.

For mooring on the boat installed (Fig.14): 1 - two bow cleats, 2 - two U-bolts, 3 - two stern cleats.

Use bow cleats (1) only for mooring in calm water for a short time. If you are leaving the boat and there is a possibility of rough water or strong wind, use only bow U-bolts (2) to bow mooring.

Always use the rear cleats for mooring.

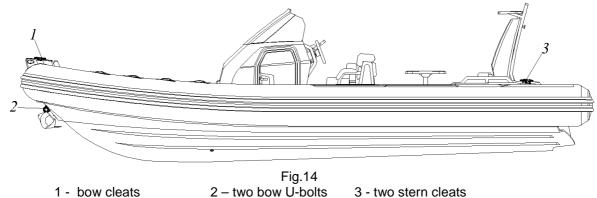
Do not use other parts or elements of the boat for mooring.

Make sure that the mooring rope does not damage the buoyancy tube or other elements of the boat.

Rope for mooring must be appropriate strength, diameter and length.

U-bolts for mooring is designed for a maximum horizontal load of 22kN. Stern cleats for mooring is designed for a maximum horizontal load of 19kN.

The breaking strength of rope shall in general not exceed 80 % of the breaking strength of the respective strong point.

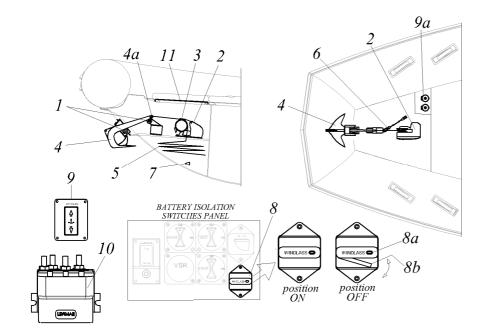


A WARNING

- 1. Be careful when mooring or navigating near rocky shores. Buoyancy tube can be damaged with sharp objects.
- 2. Do not use for mooring any structural elements of the boat that are not designed for this.
- 3. Be careful when mooring. Suddenly tensioned mooring ropes may cause injury.

ANCHORING.

Anchor system (Fig.15) is located inside the bow anchor compartment.



- 1 rollers
- 2 electric anchor windlass
- 3 clutch nut
- 4 anchor "Trefoil" (7.5kg)

4a - shackle

- 5 anchor line (chain / rope, 38m length)
- 6 safety pin
- 7 drain hole
- 8 windlass circuit breaker (installed on the battery isolation switch panel)

8a - button

8b – lever switch

9 - switch for control of anchor windlass ("up" and "down") (steering console, dashboard)

9a - buttons for control of anchor windlass ("up" and "down")

10 - windlass relay (installed in the console cabin)

11 - anchor compartment hatch

Fig.15

HOW TO OPERATE WITH ANCHOR SYSTEM.

Before beginning to operate with anchor system, carefully study the owner's manual for electric windlass. Please, respect all requests and follow all instructions stated in above indicated manual.

If you need to drop the anchor by electric windlass:

- 1.Set the windlass circuit breaker (8) to the OFF position (battery isolation switch panel (Fig.2b, (28)). To do this, press the button (8a). In this case, the lever switch (8b) will move to the down position.
 - 2.Open the bow anchor hatch (11). By means of special handle (supplied) close the clutch nut (3).
 - 3. Disengage safety pin (6) from chain.
- 4.Set the windlass circuit breaker (8) to the ON position. To do this, move the lever switch (8b) to the upper position by pressing it from the bottom up until it locks.
 - 5.By means of anchor windlass "DOWN" switch (9) (steering console, dashboard) drop the anchor.

You can also use the button (9a) to drop the anchor.

6. After anchoring the boat, close the bow anchor hatch (11).

If you need to raise the anchor by electric windlass:

- 1.Set the windlass circuit breaker (8) to the OFF position (battery isolation switch panel (Fig.2b, (28)). To do this, press the button (8a). In this case, the lever switch (8b) will move to the down position.
 - 2. Open the bow anchor hatch (11). By means of special handle close the clutch nut (3).
 - 3. Check that the safety pin (6) is detached from chain.
 - 4.Set windlass circuit breaker and battery disconnectors to the ON position.
 - 5.By means of anchor windlass "UP" switch (9) begin to raise the anchor.

You can also use the button (9a) to raise the anchor.

- 6. When the anchor will begin to crawl on a roller, stop windlass electric motor in order to make sure that the anchor is not swinging and have occupied correct position. CHECK, THAT THE ANCHOR OCCUPIED CORRECT POSITION (Fig. 16).
 - 7. Continue to stow the anchor, until it will be fixed on a rollers.
 - 8.Switch OFF the windlass circuit breaker (8).
 - 9. Hook safety pin (6) to chain. Close the bow anchor hatch (11).



position. In this case, you can turn ON the circuit breaker only after eliminating the reason for turning it off.

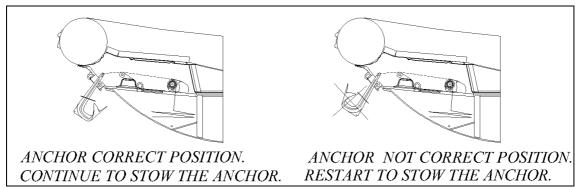


Fig.16

Anchoring is easier with another person on board. First be certain that the line for the anchor is properly attached, to avoid losing the anchor and anchor line overboard. The end of the anchor line opposite to the anchor is fixed to the boat hull. The anchor line consists of a stainless steel chain and nylon rope. Chain will stand up to the abrasion of sand, rock, or mud on the bottom. Nylon rope will stretch under a heavy strain cushioning the impact of waves or wind on both the boat and the anchor

To drop the anchor, select a well protected area, preferably with a flat bottom.

Do not throw the anchor over while the boat is making headway, or moving forward. Slowly drop the anchor over the side of the boat until it touches the bottom as the boat slowly moves back. Usually the length of anchor line used should be 5 to 10 times the depth of the water.

After you have anchored, check your position with landmarks if possible. You need to continue to monitor these landmarks to make sure you are not drifting.

Strong point of anchor system is designed for a maximum horizontal load of 26kN.

The breaking strength of anchor line shall in general not exceed 80 % of the breaking strength of the respective strong point.

"Trefoil" anchor is made from stainless steel and have the reputation of not breaking out with tide or wind changes, instead slowly turning in the bottom to align with the force. The benefits of that anchor are that it are very effective in boulder bottoms, perform relatively well with low rode scopes and set fairly reliably.

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- 1. Anchoring can be an emergency procedure. Learn to use your anchor system in calm waters in calm weather.
- 2. Rollers are made of nylon and have a limited lifespan. Check them periodically for damage. Replace them if necessary.
- 3. In order not to lose the anchor, periodically check the correct tightening of the anchor shackle (4a)(Fig. 15).
- 4. Check that the chain was not twisted in the area between the anchor and the windlass. Untwist it, if necessary.
- 5. Periodically clean out the drain opening (7) from dirt.

A WARNING

Safety pin must always been hooked to the chain when the anchor system is not in use.

This will prevent accidental dropping of the anchor.

WARNING

Do not use the anchor system for any other purpose for which it was not designed.

A WARNING

Always turn off the windlass circuit breaker when the windlass is not in use to prevent any accidental engagement.

A WARNING

Always keep hands and feet off an operating windlass.

If the chain gets blocked, turn the windlass off and try to free the chain extremely carefully.

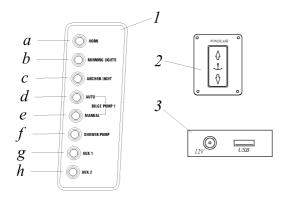
ELECTRICAL SYSTEM.

This section reviewed the individual electrical components and their locations and functions in the electrical system. For more complex questions beyond the scope of this manual, please contact your nearest BRIG dealer.

Do not modify the electrical system yourself. Any modifications, repairs and routine maintenance of the electrical system and all of its components may only be performed by authorized representatives.

SWITCH PANEL.

The switch panel (1) Fig.17 and windlass control switch (2) are located on the dashboard of the steering console. The USB and 12V sockets (3) are located inside the glove box on the steering console.



- 1 panel with switches:
 - a- horn
 - **b** navigation lights (red and green)
 - **c** anchor light (white all-round)
 - **d** bilge pump 1 (auto mode)
 - **e-** bilge pump 1 (manual mode)
 - *f* shower pump (fresh water)
 - g- auxiliary switch
 - h- auxiliary switch
- 2 switch for control of anchor windlass
- 3 USB and 12V sockets

Fig.17

The switch panel:

- **a-** horn. Press the switch to beep. Make sure the horn is tested before each outing as it can be valuable in navigation situations and can be used for bridge communications.
- **b** navigation lights (red and green). Press the switch to turn on/off the navigation lights (red and green). Navigation lights are mounted on the bow step plate.

c- anchor light (white all-round). Press the switch to turn on/off the white all-round light. The white all-round light is mounted on the stern mast or T-Top, depending on your boat's equipment.

Use navigation lights according to Navigation Light Rules.

d- e- bilge pump 1. Press to control bilge pump (see details in the DRAIN SYSTEM section of this manual). **f-** shower pump. Press to control shower pump (see details in the FRESH WATER SYSTEM section of this manual).

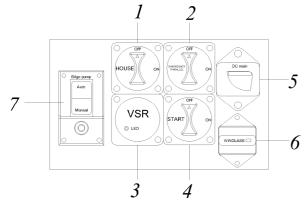
g- and *h*- auxiliary switches. Can be used for additional equipment.

<u>Switch for control of anchor windlass (2).</u> How to use this switch is described in section ANCHORING of this manual. <u>USB and 12V sockets (3).</u> These can be used to power accessories with the correct adapters to charge phones and tablets.

BATTERY ISOLATION SWITCHES PANEL

In the Fig.18 you see battery isolation switches which located in the boat rear compartment.

Usually two batteries are installed. One start battery for outboard engine (switch marked as "START"), one as a house accessory battery (switch marked as "HOUSE") for higher amperage drawing components.



- 1 house battery main switch (On-Off)
- 2 emergency parallel (On-Off)
- 3 Voltage Sensitive Relay (VSR)
- 4 start battery main switch (On-Off)
- 5 thermal circuit breaker 40A (see section "FUSE" of this manual)
- 6 windlass circuit breaker (see section "ANCHORING" of this manual)
- 7 bilge pump 2 control switch with resettable fuse (see sections "DRAIN SYSTEM", "FUSE" of this manual)

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Fig.18

You can control your batteries with the main switches. Set the main switch knob (1) or (4) Fig.18 to the ON position. This will turn on the selected battery. Set the main switch (1) or (4) to the OFF position. This will turn off the selected battery. The main battery switch (4) must be in the ON position to start the engine.

Main switches are type BF441 and have removable knob for safety. Turn the knob to the «Remove» position and pull it towards you to remove.

A WARNING

NEVER DISCONNECT BATTERIES WHILE THE ENGINE IS RUNNING. STOP THE ENGINE BEFORE DISCONNECTING THE BATTERIES.

Voltage Sensitive Relay (VSR) (type BF451) automatically combines two batteries when charging and isolates two batteries when not charging. VSR has built-in LED indication. The LED indication is ON when VSR engages combining batteries.

In case of a significant discharge of your batteries or breakdown of VSR, you can use switch (2) "Emergency parallel". Set the knob of switch "Emergency parallel" (usually yellow) to the ON position and you force both batteries to be used together. The usual position of the knob of switch "Emergency parallel" is OFF.

As this particular battery switch "Emergency parallel" features a "Stop engine before switching" footprint once the engine starts you can reposition the battery switch to the OFF detent to revert back to one battery for engine starting. It is recommended not to leave the switch "Emergency parallel" in the ON position as under the right conditions a severe discharge could result in both batteries becoming "dead".

FUSES.



PREVENT SEVERE INJURY OR DEATH! DISCONNECT ALL ELECTRICAL POWER SOURCES BEFORE ATTEMPTING TO REPAIR OR REPLACE ANY ELECTRICAL COMPONENT.



A blown fuse or automatically disconnected fuse means that the device is defective.

Unplug the appliance and do not use it until the fault has been corrected.

A WARNING

Do not touch potentially damaged or loose cables when power is connected.

A WARNING

Turn OFF main switches before replacing or restarting fuses.

Before replacing or restarting any fuse, make sure that the cause of the blown has been eliminated.

Always install blade fuses of the correct rating.

A WARNING

Before reactivating the thermal breaker, make sure that the cause of the trip has been eliminated

A WARNING

Before replacing or restarting a blown fuse, make sure that the cause of the blown has been eliminated.

Don't consider yourself an expert, turn to professionals.

Faults in electrical systems can cause a fire.

A WARNING

Do not touch electrical wires or any electrical appliances if your hands or feet are wet.



Always have spare blade fuses on board in an easily accessible place.

The fuse holder box-1 and fuse holder box-2 (Fig.19) are located inside the steering console. All fuses in these boxes are standardized blade fuses.

To replace a blown fuse, you need to open the cover of fuse holder box, pull out the blown fuse and install a new one of the same rating.

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The fuses on the Battery isolation switches panel (Fig.19) are resettable. They can be restarted after being triggered. To restart the fuse for bilge pump (17), just press the button on it.

The thermal circuit breaker (18) protects the entire electrical circuit of the boat from short circuits.

To restart the thermal circuit breaker you need to raise the lever switch (18a) to a horizontal position.

For more information about the windlass circuit breaker (19), see the "ANCHORING" section of this manual.

To restart the windlass circuit breaker you need to raise the lever switch (19a) to a horizontal position.

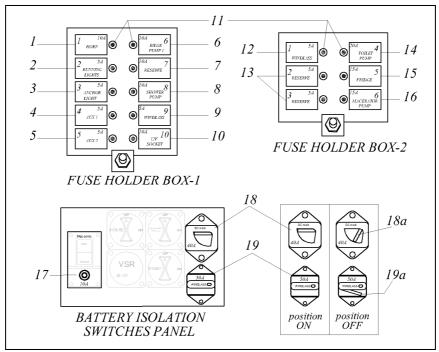


Fig.19

- 1 blade fuse (10A) for horn
- 2 blade fuse (5A) for navigation red and green lights
- 3 blade fuse (5A) for anchor light (white all-round light)
- 4 blade fuse (5A) for additional equipment
- 5 blade fuse (5A) for additional equipment
- 6 blade fuse (10A) for bilge pump 1
- 7 blade fuse (10A) reserve fuse
- 8 blade fuse (10A) for shower pump
- 9 blade fuse (5A) for windlass
- 10 blade fuse (10A) for USB and 12V sockets
- 11 LED indication of blown fuse

- 12 blade fuse (5A) for windlass
- 13 blade fuse (5A) reserve fuse
- 14 blade fuse (20A) for toilet pump
- 15 blade fuse (15A) for fridge
- 16 blade fuse (15A) for macerator pump
- 17 resettable fuse (11A) for bilge pump 2
- 18 thermal circuit breaker (40A)
 - 18a lever switch
- 19 windlass circuit breaker (50A)

19a - lever switch

BATTERIES.

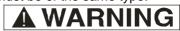


PREVENT SEVERE INJURY OR DEATH! DISCONNECT ALL ELECTRICAL POWER SOURCES BEFORE ATTEMPTING TO REPAIR OR REPLACE ANY ELECTRICAL COMPONENT.

Batteries are not provided from the manufacturer. Normally the dealer will add the proper batteries on the boat delivery. The boat requires two batteries: one for engine starting, one as a house accessory battery for higher amperage drawing components.

Flooded lead, AGM, gel-cell, and maintenance free battery types are all approved for your boat.

However, all batteries installed on your boat must be of the same type.



When replacing batteries never mix types such as an AGM with flooded lead.

For more battery information refer to your outboard owner's manual or BRIG dealer.

Usually all batteries are located inside the boat rear compartment. All batteries must be securely fixed with special fasteners.

Battery boxes or other types of enclosures may cover batteries. Battery boxes are vented for hydrogen gas release.



- 1. Do not use any battery that does not meet the minimum specifications as the electrical system may be overloaded and cause electric system damage. Never use a battery that exceeds the CCA specs.
- 2. Ensure that the charging system is operating properly as the engine will not start with low battery voltage.
- 3. Do not store flammable liquids on board the vessel. See warning label on the battery.
- 4. Do not store items on top or near the battery box as it may keep battery vapors from venting through the cover top.
- 5. Never turn the battery switch off with the engine running as charging system damage will result.
- 6. When installing battery cables red goes to positive (+) post & black goes to negative (-) post.
- 7. Periodically check battery positive and negative leads and hardware for tightness/corrosion at terminals.
- 8. If flooded lead cell batteries are used periodically check the cell electrolyte level.
- 9. Wear protective eye gear and rubber gloves when servicing batteries.
- 10. Never smoke around batteries or bring any source of ignition near them.

FIRE EXTINGUISHERS.

The fire extinguisher is not supplied by the manufacturer. Your boat must be equipped with a fire extinguisher by a BRIG dealer when the boat is delivered.

Approved fire extinguishers are required on all BRIG boats. Besides the minimum requirements always check local rules for additional requirements and equipment. Consult a professional when choosing the type of fire extinguishers. Your fire extinguishers must be approved for extinguishing fires with flammable liquids (gasoline, oil, etc.) and for extinguishing fires caused by electrical problems. We recommend carrying at least two fire extinguishers on board.

Approved extinguishers are hand-portable. The extinguishers contain a plate that shows the manufacturers name and extinguisher type, capacity and operating instructions.

They have a special marine type mounting bracket which keeps the extinguisher solidly mounted until needed. The extinguisher needs to be mounted in a readily accessible location but one out of being bumped by people while underway. All approved extinguishers need to have an indication gauge.



Fire extinguishers have a limited shelf life.

Always check the suitability of the fire extinguisher and it is ready for use.

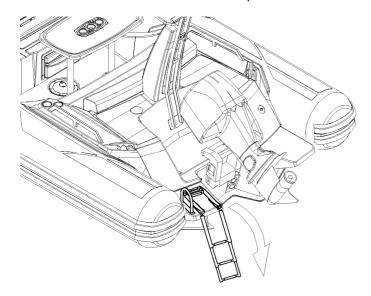


Read the instructions for use of the fire extinguisher carefully. Be sure you understand correctly how to use a fire extinguisher in an emergency.

Train your boat crew to use a fire extinguisher correctly. In an emergency, you will have little time.

REBOARDING MEANS.

Reboarding ladder is mounted on the left stern platform of the boat (Fig.20). If you are in the water and the ladder is folded, you can lay out it and return onboard. The ladder is fixed with Velcro. Just unclip it.



A WARNING

Be careful: rotating propeller on the motor can cause injury.

Never try to board using any part of the outboard motor as serious injury may occur

WARNING

Be careful while on the left platform. The ladder on the platform or its parts may be the cause of injuries.



The load on the ladder is limited to 150kg (330lb).



KEEP FOLDED WHEN UNDER WAY.

DO NOT forget
to fold and fix the ladder after use.

Fig.20

Be sure to use a hand hold for support as needed when on the ladder. Never try to board using any part of the outboard motor as serious injury may occur.

Be careful while on the left platform. The ladder on the platform or its parts may be the cause of injuries.

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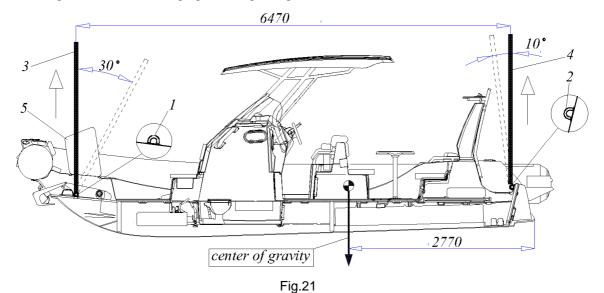
The load on the ladder is limited to 150kg (330lb). Make sure that only one person is using the ladder at a time.

The load on the each stern platform is limited to **150kg (330lb).** Make sure there is only one person on each platform at a time.

Check the ladder hardware periodically. There should be no damage or corrosion. Replace hardware and lubricate hinges as needed.

BOAT LIFTING.

You can see the diagram of the boat slinging for lifting in Fig. 21. Dimensions are in mm.



- 1 two bow lifting U-bolts
- 2 two aft lifting U-bolts
- 3 front lifting slings
 - 4 stern lifting slings
 - 5 bow hatch

There are two bow U-bolts (1) and two aft U-bolts (2) installed to lift your boat. To access the bow U-bolts, you must open the bow hatch (5). Always use all four U-bolts to lift the boat.

You should always use only certified, verified and suitable lifting slings for lift of your boat.

Inspect lifting slings before use. There should be no damage, tears, abrasion. Hooks of all lifting slings must have locks to prevent spontaneous or accidental disconnection from the lifting eyes of the boat. The hooks of all lifting slings should be the right size for your boat's lifting U-bolts.

Inspect boat's lifting U-bolts and adjacent fiberglass before lifting of your boat. There should be no damage, cracks, bends.

Make sure that the front slings deflect no more than 30° and the stern slings deflect no more than 10° (see Fig.21) to avoid damaging the boat superstructure.

Fig.21 shows the center of gravity of a boat with a motor, fuel and equipment from the manufacturer. Boat's center of gravity of your boat may differ from showing. It depends on the equipment, the boat load and the weight of the installed motor.

Before lifting the boat all equipment must be securely fixed. If this is not possible, all non-fixed equipment should be removed from the boat or stored in lockers.



- 1. LIFTING MUST BE CARRIED OUT BY PROFESSIONALS.
- 2. Always check the lifting eyes, the boat hull around them, and the boat lifting slings before use.
- 3. Never use to lift the other elements of the design of the boat, except for the lifting eyes.
- 4. Before lifting the boat, make sure there is no rain or sea water inside the hull. Water inside the hull can significantly increase the weight of the boat and shift its center of gravity. Remove water from the inside of the hull before lifting the boat.
- 5. People cannot be onboard during the lifting.
- 6. Never stand under or near the boat suspended.
- 7. Do not use other slinging methods than those specified.

BOAT INSTALLATION ON TRAILER.

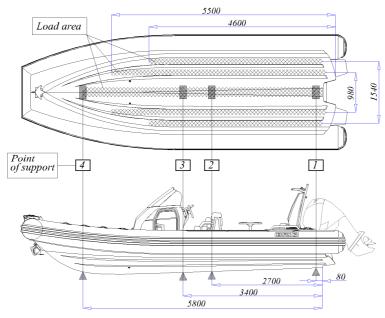


Fig.22

All dimensions are in mm. Permissible deviations +/- 30mm. Maximum transportable mass: 2500 kg Installed on a trailer (or on kell-blocks for storage) the boat should been laying on all surface of the **Load area** (Fig.22). It is possible to install the boat on the **Points of support (1), (2), (3), (4)**. **Point of support (1)** must be use always and any other recommended points may be chosen by you depending on the trailer design. But at least three **Point of support** must be used at the same time.

We do not recommend using other boat hull surfaces other than those indicated as a support for transport on a trailer. Other surfaces of the boat's hull cannot be used as primary reference surfaces. Use them as support against rollover. **NOTE: Never use a buoyancy tube to support a boat on a trailer or keel-blocks.**

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Use the front towing U-bolts and rear lifting U-bolts to fix the boat with straps to the trailer. After storing the boat on keel blocks or after transporting it on a trailer, carefully inspect the boat's hull. There should be no damage to the boat's hull.

A WARNING

Never use a buoyancy tube to support a boat on a trailer or keel-blocks.

A WARNING

Incorrect installation of the boat on a trailer or keel-blocks can damage the boat's hull. You can always get more information from the BRIG dealer regarding the installation of the boat on a trailer or keel-blocks for storage.

A CAUTION

To mount the boat on a trailer, always use the entire surface "Load area" or the recommended "Point of supports" on it.

A CAUTION

Securely fix the boat with straps to the trailer using the front and rear U-bolts.

A CAUTION

When towing a boat on a trailer, periodically check that it is securely attached to the trailer.

CONSOLE AND STERN SEAT COVER.

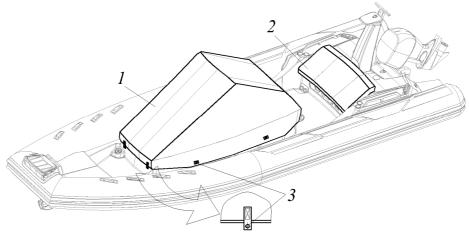
To protect your boat from ultraviolet radiation, bad weather, dust, we recommend using a cover kit. The cover kit consists of a console cover and a stern seat cover (Fig.23, Fig.24). Console cover can be of two versions: for boat without a T-Top (Fig.23) and for boat with a T-Top (Fig.24). Stern seat cover is the same for both versions. There are some peculiarities in the process of installing the console cover. Contact your BRIG dealer for advice.

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Just cover the steering console and the helm seat with the console cover. Fix the console cover with snap fasteners to the boat hull. Make sure that all the snap fasteners are locked. In the T-Top version, you will also need to fasten the buckle belts.

Cover the seat with the stern seat cover(2). The stern seat cover is held with a rubber rope. Replace the rubber rope if broken.

Before the cover set is folded for storage, dry it from moisture. This will help prevent the formation of mold and extend the life of the cover set.



 $Fig.23 \\ 1-console cover, \qquad 2-stern seat cover, \qquad 3-snap fastener$

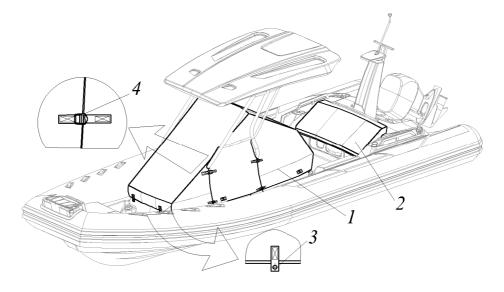


Fig.24

1 – console cover

3 - snap fastener

2 - stern seat cover

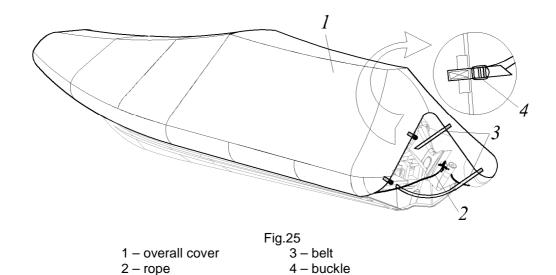
4 - buckle and belt

OVERALL COVER.

You can use a overall cover for your boat (Fig.25). The overall cover is not available for a boat with a T-Top and for a boat without a stern mast. The motor should be raised with trim.

Begin installing the overall cover at the bow of the boat and unfolding it towards the stern. Make sure the overall cover is laid out symmetrically to the boat tube. Tighten the rope (2) evenly on the left and right sides. Tie the rope securely. Secure the upper and lower belts (3) with buckles (4).

Contact your BRIG dealer if you need advice.



Avoid spilling gasoline, oil, chlorine-based detergents, solvent cleaners and other aggressive fluids on the cover set. To avoid premature aging use only a cleaner that is water based. Do not use chlorine cleaners. Their negative effects can develop over time. ALWAYS CHECK ANY CLEANER BEFORE USING.

Most stains can be removed if caught early, and cleaned with a soft bristle brush and a cleaner like Dawn dish soap.

Create lather and lightly scrub with the brush.

SUN TOP.

If your boat equipped with a sun top (Fig.26), you can unfold it to protect passengers from the sun's rays.

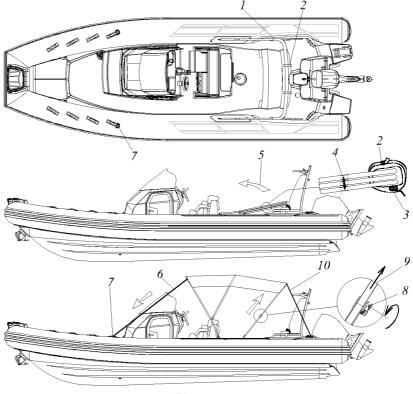


Fig.26

The folded sun top (1) lies on the bracket (3) and is fixed to it with straps (2). Unfasten the straps (2) and remove the protective cover on the sun top.

Raise (5) the sun top and secure the front straps (6) to the stainless steel rings (7).

Unscrew the bolts (8) slightly and slide the telescopic rear tube (9) upwards until it stops. Tighten the bolts (8) securely by hand to hold the pipe (9) in the up position. Secure fix the rear straps (10) to the rear bollards. Tighten the front slings more if necessary.

Reverse these steps to fold down the sun top. Please note that the pin (4) must fix the pipes when the sun top is folded. Fix the folded sun top securely with straps (2) to the bracket (3).

A WARNING

- 1. Insufficiently secured sun top when folded down may cause injury or breakage.
- 2. KEEP FOLDED WHEN UNDER WAY. The sun top should be folded and secure fixed when the boat is in motion or in strong winds.
- 3. It is allowed to move the boat with an unfolded sun top, if the boat speed is not more than 7knots (12 km/h) and in a weak wind.
- 4. When unfolded, sun top cannot be used as a handholds. Be careful not to fall.
- 5. Straps and buckles have a limited lifespan due to exposure to the sun and sea salt. Replace them if necessary.

A CAUTION

Dry the sun top before folding to avoid the formation of mold and mildew.



Avoid spilling gasoline, oil, chlorine-based detergents, solvent cleaners and other aggressive fluids on the sun top. Do not use chlorine-based cleaners to clean or wash the sun top. Their negative effects can develop over time. ALWAYS CHECK ANY CLEANER BEFORE USING.

Most stains can be removed if caught early, and cleaned with a soft bristle brush and a fresh water.

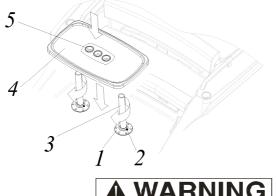
REMOVABLE TABLE.

The table is usually stored in the aft compartment.

Install (Fig.27) the table support (3) into the base (1) with the threaded part down. Rotate the table support clockwise until the lock (2) clicks into place. Install the second table support by the same way. Just slide the table onto the supports (3), press the table lightly to secure it in place.

Just raise the table (4) to fold it. It may take some effort.

Press on the lock (2) and turn the table support (3) counterclockwise. Place the table and both supports in the aft compartment in the designated area. Fix with Velcro straps.



- 1 base
- 2 lock
- 3 table support
- 4 table
- 5 cup holders

Fig.27

WARNIN

- 1. KEEP FOLDED WHEN UNDER WAY. The table must be disassembled and stowed in the aft compartment before the boat starts to move.
- 2. It is allowed to move the boat with an unfolded table, if the boat speed is not more than 7knots (12 km/h).
- 3. The table cannot be used as a handholds.

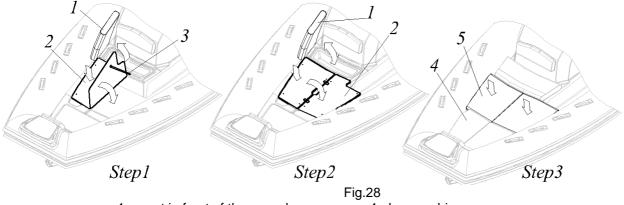
SUN DECK.

To install the sun deck, you need to do the following step by step (Fig. 28):

Step1. Raise the seat in front of the console (1). Lay the base of the sun deck (2) in special recesses in the hull of the boat. Install the sun deck support (3) into the threaded hole and twist the support well.

Step2. Unfold the sun deck base so that both halves fit into the special recesses in the boat's hull. Make sure the support (3) reaches the deck of the boat. Lower the seat in front of the console(1) and securely fix it with the lock.

Step3. Put the bow cushions (4). Fix the bow cushions with the snap buttons to the boat hull. Put the sun deck cushions (5). Fix the sun deck cushions with the snap buttons to the sun deck base. To fold the sun deck, follow these steps in reverse.



1 - seat in front of the console

2 - sun deck base

3 - sun deck support

4 - bow cushions

5 - sun deck cushions



KEEP FOLDED WHEN UNDER WAY.

The sun deck must be disassembled and stowed before the boat starts to move. It is allowed to move the boat with an unfolded sun deck, if the boat speed is not more than 7knots (12 km/h).

▲ WARNING

The sun deck load is limited to 150kg (330lbs). Make sure that no more than two people are on sun deck at a time.

A WARNING

Do not use the sun deck without sun deck support (3) and with the seat (1) unlocked. The sun deck base may tip over or be damaged, and personal injury may occur.

MAINTENANCE AND CARE.

Regularly inspect the sun deck for damage, abrasions, scoring. If such is found, repair the damage with the help of qualified specialists. Replace if necessary.

Avoid spilling gasoline, oil, chlorine-based detergents, solvent cleaners and other aggressive fluids on the sun deck. In this case, immediately rinse the surface with clean water or use only certified detergents using a soft sponge.

Your cushions upholstery is made of marine quality coated fabrics collection **SILVERTEX®**. Manufacturer -

SPRADLING® company. You can find more information on the maintenance and care of this fabric on the manufacturer's website. Or contact your BRIG dealer.

Do not place wet towels, all-weather gear, swimwear, etc. on cushions.

Before folding the sun deck, clean and dry the cushions to avoid moisture trapping, the formation of mold that can damage the upholstery, the inner foam of the cushions.

To avoid premature aging use only approved cleaners or a cleaner that is water based. Do not use chlorine cleaners. Their negative effects can develop over time. ALWAYS CHECK ANY CLEANER BEFORE USING.

Most stains can be removed if caught early, and cleaned with a soft bristle brush with fresh warm water.

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WARNING SIGNS and LABELS.

Warning signs and labels are installed on your boat (if applicable). See Fig.29 and table below.

Read the text on the labels carefully. Be sure that you understand the meaning of the information and symbols correctly. Feel free to ask your BRIG dealer for clarification.

Do not remove warning signs and labels. Check their suitability periodically.

If the warning signs are damaged and you cannot read the text or symbols, you must order new ones from your BRIG dealer. Check with your dealer for the correct warning signs and labels location.

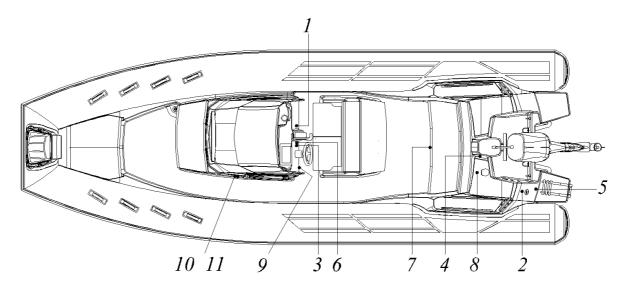


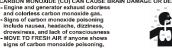
Fig.29 Warning signs and labels

1 - WARNING. Failure to follow these warnings could severe injury or death

WARNING

Failure to follow these warnings could cause SEVERE INJURY or DEATH

- CARBON MONOXIDE (CO) CAN CAUSE BRAIN DAMAGE OR DEARTH.



CHECK WEATHER FORECAST BEFORE DEPARTING DOCK and heed all weather advisories

WEAR SAFETY LANYARD at all time while operating boat to prevent unmanned operat

NEVER OPERATE WHILE UNDER THE INFLUENCE or drugs or alcohol.



DO NOT OVERLOAD THE BOAT. ENSURE THAT WEIGHT IS PROPERLY AND EVENLY DISTRIBUTED fore and aft and on both side of the boat to avoid poor handling, sudden loss of control, swamping and/or capsizing.

• PASSENGERS SHOULD WEAR U.S. COAST GUARD APPROVED LIFE JACKETS.

MAKE SURE THAT ALL PASSENGERS
ARE PROPERLY SEATED WHILE UNDERWAY.
To avoid passengers falling overboard
or being ejected from the boat, do not
allow passengers to sit on seat backs,
gunwales or outermost deck edges
while boat is moving.



REDUCE SPEED BEFORE ATTEMPTING SUDDEN OR SHARP TURNS, AND MAINTAIN SAFE SPEEDS for water conditions and environment at all times. Maneuverability at high speeds is limited, and sudden turns may cause loss of boat control.

• KEEP PROPER LOOKOUT AND SAFE DISTANCE for the conditions at all time to avoid collisions.



OBEY APPLICABLE NAVIGATION RULES AND BOATING LAWS.

USE CAUTION AND PROPER LIGHTING during night time and boating in adverse weather.

• READ THE OWNER'S MANUAL AND COMPLETE THE BOAT'S PRE-OPERATION CHECKLIST prior to boat operation.

2 - WARNING. LEAKING FUEL

WARNING

AVOID SERIOUS INJURY OR DEATH FROM FIRE OR EXPLOSION RESULTING FROM LEAKING FUEL.

INSPECT SYSTEM FOR LEAKS AT LEAST ONCE A YEAR.

3 - WARNING.MAXIMUM ENGINE **WEIGHT**

WARNING

THIS BOAT HAS BEEN DESIGNED FOR A MAXIMUM OUTBOARD **ENGINE WEIGHT OF**

> 904 LBS. **READ THE OWNER'S MANUAL**

4 - WARNING Wakeboard

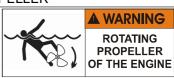
▲ WARNING

THE LOAD SHOULD NOT EXCEED 400 POUNDS (180 KG).

OVERLOADING THE BOAT TOWER MAY CAUSE INJURY AND/OR EQUIPMENT DAMAGE.

DO NOT TOW HEAVY LOADS SUCH AS KITES OR BOATS.

5 - WARNING. ROTATING **PROPELLER**



6 - WARNING.

Rotating propeller may cause serious injury or death

▲ WARNING

Rotating propeller may cause serious injury or death. Shut off engine when near persons in the water.

7 - WARNING.

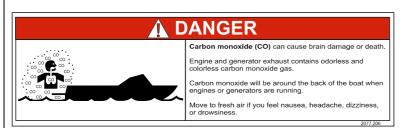


8 - Fresh water



9 - DANGER

Carbon monoxide (CO) can cause brain damage or death



10 - "Oil Discharge" Label DISCHARGE OF OIL PROHIBITED

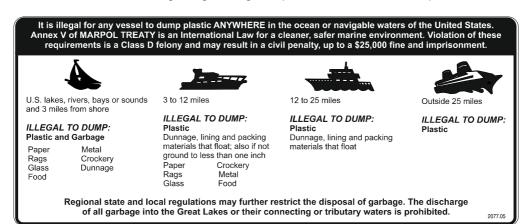
DISCHARGE OF OIL PROHIBITED

THE FEDERAL WATER POLLUTION CONTROL ACT PROHIBITS THE DISCHARGE OF OIL OR OILY WASTE INTO OR UPON THE NAVIGABLE WATERS OF THE UNITED STATES, OR THE WATERS OF THE CONTIGUOUS ZONE, OR WHICH MAY AFFECT NATURAL RESOURCES BELONGING TO, APPERTAINING TO, OR UNDER THE EXCLUSIVE MANAGEMENT AUTHORITY OF THE UNITED STATES, IF SUCH DISCHARGE CAUSES A FILM OR DISCOLORATION OF THE SURFACE OF THE WATER OR CAUSES A SLUDGE OR EMULSION BENEATH THE SURFACE OF THE WATER. VIOLATORS ARE SUBJECT TO SUBSTANTIAL CIVIL PENALTIES AND/OR CRIMINAL SANCTIONS INCLUDING FINES AND IMPRISONMENT.

2077.06

11 - Trash Overboard Label

Aims to eliminate and reduce the amount of garbage being dumped into the sea from ships.



GENERAL BOATING SAFETY.

We strongly suggest that you thoroughly familiarize yourself and friends or members of your family with safe boating practices before setting out. Remember, that along with the freedom and exhilaration of boating comes the responsibility that you have for the safety of your passengers and other boaters who share the water with you. Boating regulations are vary. Check with your local authorities for the regulations pertaining to your area.

Check with local FM weather stations, Coast Guard, or on-line for the latest weather conditions.

Remember getting caught in severe weather is hazardous. Check weather conditions periodically while you are boating. If you are forced to operate your boat in a storm condition, take common sense precautions; wear PFD's (personal flotation device), store gear, reduce speed and if possible head for safe refuge.

Always check the weather before departure. Be particularly cautious of forecasted electrical storms and high winds. Always have up-to date charts aboard as a backup to your plotter and auto pilot option. Charts can be obtained at a marina, on-line store or by contacting with federal government agencies. Always file a float plan. Leave details of your trip with someone responsible who will be remaining on shore. Include expected return, plus name and phone number of a contact person in case of emergency.

It is best to avoid operating your boat in foggy weather. When fog sets in, take bearings, log courses and speeds. You are required to emit a five second blast from your horn or whistle once every minute. Also, have your passengers wear PFD's and observe for oncoming vessels.

If foul weather catches you at sea do the following:

- 1. Slow down. Proceed with caution and put on your life vests.
- 2. Try to reach the nearest safe shoreline.
- 3. Navigate your vessel slowly into the waves at a 45 degree angle.
- 4. Passengers should sit low in the center of the vessel.
- 5. Monitor your bilge pump. Make sure sump stays free of water.
- 6. Secure loose gear. Make ready emergency equipment.
- 7. Anchor over the bow but never over the stern.

tides. If the vessel strikes an underwater hazard, check for boat and engine damage.

Operation in shallow water presents a number of hazards including sand bars and water levels influenced by

If the engine vibrates excessively after striking an underwater obstruction, it may indicate a damaged propeller. If you run aground, seek help by radio or flares. Make sure your boat and equipment are in top condition. Do this by frequently inspecting the hull, engine and propulsion components.

You must provide a Coast Guard approved **personal flotation device (PFD)** for every person on board. These PFD's should be in good condition and easily accessible. Insist that non-swimmers and children on board wear a PFD at all times. If you encounter rough weather conditions, make sure everyone on board is wearing a PFD, including yourself. Instruct your passengers in how to put on their PFDs and be sure they know their storage location on the boat.

Remember, in an emergency, a PFD that cannot be quickly located and worn is useless.

Never allow anyone to sit anywhere on the boat not specifically designed as seating. While underway, ALWAYS insist passengers occupy a recognized seat position.

Never drink and drive! As captain, you are responsible for the safety of your passengers. Alcohol and boating can be a dangerous combination. DO NOT mix them. Alcohol impairs the boat operators ability to make conscious decisions and react to emergency situations quickly.

Never overload your boat! An overloaded boat, or one with uneven weight distribution can be difficult to steer. Never let people stand in bow area while underway as vision will be obstructed!!!

A WARNING

PASSENGER CAPACITY IS SPECIFIED AT THE CALCULATION OF 75 KG PER PERSON.
BE SURE YOU DO NOT OVERLOAD THE BOAT.

A WARNING

READ AND UNDERSTAND THE SEATING ARRANGEMENT DRAWING IN THE "CREW LIMIT" CHAPTER. THE DRAWINGS IN THAT CHAPTER DISPLAYS THE DESIGNATED SEATING ARRANGEMENT FOR A BALANCED LOAD AND BOAT MAXIMUM PERSONS SEATING CAPACITY

Use maximum caution when fueling. Never allow any smoke or flame nearby while you are fueling. ALWAYS check for fuel leaks and fumes when fueling is completed. Be certain there is enough fuel aboard for your cruising needs. Include any reserve that might be needed should you change your plans due to weather or an emergency. Practice the "one-third rule: Use one-third of your fuel going out, one-third to return and retain one-third as a reserve.

Carbon monoxide (CO) in exhaust can be hazardous, especially from gasoline engines. Familiarize your crew, passengers and yourself with the sources, symptoms and possible effects of carbon monoxide poisoning. Remember that boats in the same general vicinity can cause your vessel to accumulate dangerous CO levels in the cockpit or near the engine(s).

▲ DANGER

AVOID SERIOUS INJURY OR DEATH FROM $\it CO$ POISONING! DO NOT OPERATE THE BOAT WITH PEOPLE HOLDING ON TO THE SWIM PLATFORM OR WITH PEOPLE IN THE WATER.

For safety avoid the following:

- 1. Do not park by other boats with their engine idling or generator cycling for an extended period of time.
- 2. Do not operate an engine for extended periods of time while in a confined area or where exhaust outlets face a sea wall or bulkhead.
- 3. Do not operate the engine for an extended period of time with the suntop in the upright and installed position. The "station wagon effect" or back drafting can cause CO gas to accumulate inside the cabin, cockpit/hardtop or bridge areas when the boat is under way, using protective weather coverings (canvas), high bow angle, improper or heavy loading, slow speeds, or at rest. This can occur when traveling behind another boat.
 - 4. Do have the engine exhaust system inspected when the boat is in for service.
- 5. Persons sleeping can easily be overcome by carbon monoxide without realizing it. Do not sleep on board while an engine or generator is running close-by.
- 6. Do not operate your vessel for extended periods with the bow up in slow cruise conditions especially close behind a vessel being towed or one operating at slow speeds.



CARBON MONOXIDE (CO) IS A TASTELESS, ODORLESS AND INVISIBLE GAS THAT CAN CAUSE DISCOMFORT, SEVERE ILLNESS, AND EVEN DEATH. EXERCISE CAUTION WHILE OPERATING ENGINE(S) IN CONFINED SPACES OR AT DOCK SIDE. DO NOT ALLOW HULL EXHAUST OUTLETS TO BECOME BLOCKED OR EXHAUST FUMES CAN BECOME TRAPPED IN AND AROUND THE CONFINES OF YOUR BOAT.

When cruising, stay clear of fisherman. They may have lines or nets out which might be cut or get caught in your propeller if you come too close. Slow down when approaching fishing boats. Do not return to cruising speed until the boats have been passed. If a fishing boat should be anchored, a large wake could flip or swamp the boat, upset fishing gear, pull the anchor loose from the bottom or worse yet cause someone to fall overboard.

When fishing from your boat, never anchor in a shipping channel or tie up to any navigational aid. These must be kept clear of at all times. Be sure to carry a local chart of the area to back up your plotter and be on the lookout for shallow water and hidden obstructions. Many times local conditions change and there is a time lag on the plotter chip until the next revision. Pick up a tidal chart if appropriate so you do not end up grounded.

The Navigation Rules set forth actions to be followed by boats to avoid collision. There are two main parts referred to as the inland and international rules. The inland rules apply to vessels operating inside the boundaries of your region. The international rules (referred to as 72 COLREGS) apply to vessels operating on the high seas and all connected waters outside the established demarcation boundaries.

Most navigational charts show the demarcation lines by red dotted lines and are published in the navigation rules. Remember to consult with local agencies since areas such as "no wake zones," swimming beaches, "diver down flag" and inland landlocked lakes fall under their responsibilities.

This section is only an introduction to the Navigation Rules. We strongly recommend additional training before getting behind the "wheel".

Night Running.

Boats operating between sunset and sunrise (hours vary by region), or in conditions of reduced visibility, must use navigation lights. Night time operation, especially during bad weather and fog, can be dangerous. All Navigation Rules apply at night, but it is best to slow down and stay clear of all boats regardless of who has the right-of-way.

To see more easily at night, avoid bright lights when possible. Also, it is helpful to have a passenger (appoint as lookout) keep watch for other boats, water hazards and navigational aids.

To determine the size, speed and direction of other vessels at night, you should use the running lights. A green light indicates starboard side, and a red light indicates port side. Generally, if you see a green light, you have the right-of-way. If you see a red light, give way to the other vessel.

A WARNING

TO AVOID INJURY AND DEATH! FOLLOW THE NAVIGATION RULES TO PREVENT COLLISIONS.

NOTICE BOATER'S CHECKLIST

For maximum enjoyment and safety, check each of these items.

BEFORE STARTING YOUR ENGINE:

- DRAIN PLUG (Securely in place?)
- LIFE-SAVING DEVICES (One for every person on board?)
- STEERING SYSTEM (Working smoothly and property?)
- FUEL SYSTEM (Adequate fuel? Leaks? Fumes?)
- BATTERY (Full charged? Cable terminals clean and Tight?)
- EMERGENCY GEAR (Fire extinguisher, bailer, paddle, anchor and line, signaling device, tool kit, etc?)
- ENGINE (In neutral?)
- CAPACITY PLATE (Are you overloaded or overpowered?)
- WEATHER CONDTONS (Safe to go out?)
- ELECTRICAL EQUIPMENT (Lights, horn, pump, etc?)



MODEL	Eagle 8
SERIAL No.	
Date of manufacture	
Quality inspection stamp	